



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2905-101-01

Job Sheet 188872



Part No: RBEL135M-2905-101-01

Job Qty: 1 ea

Part Name: Case



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/15/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/15/19	2/15/19	0.00	0.00	Start Up Machining-3		<i>Jan 19/01/11</i>
110	CNC Vertical Machining	1 pcs	2/15/19	2/15/19	0.00	0.50	NV5000-1		<i>Jan 19/01/11</i>
120	QC	1 pcs	2/15/19	2/15/19	0.00	0.00	QC2 Machining-4		<i>Jan 19/01/11</i>
130	QC	1 pcs	2/15/19	2/15/19	0.00	0.00	QC8 Machining-4		<i>Jan 19/01/11</i>
150	Outsource	1 pcs	2/15/19	2/15/19			ATG001-VC	5	<i>CS 19-01-11</i>
160	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging2		<i>JAN 21 2019</i>
170	QC	1 pcs	2/15/19	2/15/19	0.00	0.00	QC6		<i>Jan 19</i>
180	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging3-1		<i>Jan 19</i>
190	QC21-SA	1 Ea	2/15/19	2/15/19	0.00	0.00	QC21		<i>JAN 22 2019</i>

Part Op 90 - Cut blank at 9.200"

Descriptions: 110 - 1-Machine as per folio FC573 FOLIO REV: AA DWG REV: 9 2-Deburr *** FIXTURE LOCATION A6 *** *ATG*

150 - Issue P/O to Groupe Aitech; PO 042306 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

160 - C of C is required.

GA135

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S1.250X6.000	6061T6 PLATE 1.250 X 6.000	.7700 ft (.77 ea)	90-Start up Operation	<i>5080896</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S1.250X6.000	1	4	0

Part Specifications

Specifications could not be found.

Plex 1/16/19 11:07 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Completed By Lead hand / Supervisor QC / QA Coordinator							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Container No: S145196 Part: RBEL135M - 2905 - 101 - 01 Job No: 188872 Serial No/Batch: S145196 Revision: 9 Inspector: _____ Exp Date: _____ Instructions: _____ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Drill Holes ☐ Fit/Function ☐ Off-set/Set-up ☐ ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread							

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkebury, ON K6A 1K7
 CANADA
 TEL: 1 613 832-5200
 Email: sales@dartaero.com
 www.dartaero.com



Date: 01/16/19



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PURCHASE ORDER PO042306



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO042306
PO Date: 1/17/19
Due Date: 1/21/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: MONDAY :)

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188487	RBEL135M-2901-101-01	Case -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/21/19	4 pcs	0 pcs	4 pcs	\$6.39/pcs	\$25.56
2	188872	RBEL135M-2905-101-01	Case -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/21/19	1 pcs	0 pcs	1 pcs	\$6.39/pcs	\$6.39
3	188495	RBEL135M-2901-101-15	Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/21/19	5 pcs	0 pcs	5 pcs	\$6.39/pcs	\$31.95

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38
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PURCHASE ORDER PO042306



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	188640	RBT112800-1	Base (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL As per Dwg RBT112800 Rev. 3A -Certificate of Conformity is required	Firmed	-	1/21/19	5 pcs	0 pcs	5 pcs	\$6.39/pcs	\$31.95
5	184408	RB T103065-3	Support -Issue P/O to ATG; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/21/19	8 pcs	0 pcs	8 pcs	\$6.39/pcs	\$51.12
6	188590	D5532-041	Valve Cap Assembly : Various STC's Issue P/O: _____ Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I or IB or IC or II or IIB CLASS 2	Firmed	-	1/21/19	20 pcs	0 pcs	20 pcs	\$6.39/pcs	\$127.80
7	188489	RBEL135M- 2901-101-05	Top Cover -Issue P/O; _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/21/19	4 pcs	0 pcs	4 pcs	\$6.39/pcs	\$25.56
Grand Total:											\$300.33

4 x JAN 21 2019



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PURCHASE ORDER PO042306



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/21/19 9:46 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917070

Date: 21-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

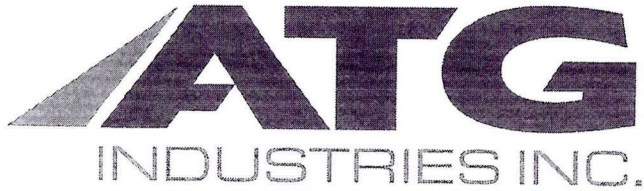
Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
1 ea	Part: RBEL135M-2905-101-01 Case Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24504	Rev: 9	PO: PO042306 Line: 2
5 ea	Part: RBEL135M-2901-101-15 Clamp Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24505	Rev: A	PO: PO042306 Line: 3
8 each	Part: RB T103065-3 Support Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24507	Rev: B	PO: PO042306 Line: 5
20 ea	Part: D5532-041 Valve Cap Assembly Blue Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils). Job: 24508	Rev: A	PO: PO042306 Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>21/1/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Made in Canada.			

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917070

Date: 21-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	ATG Delivery

Quantity

Description

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

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